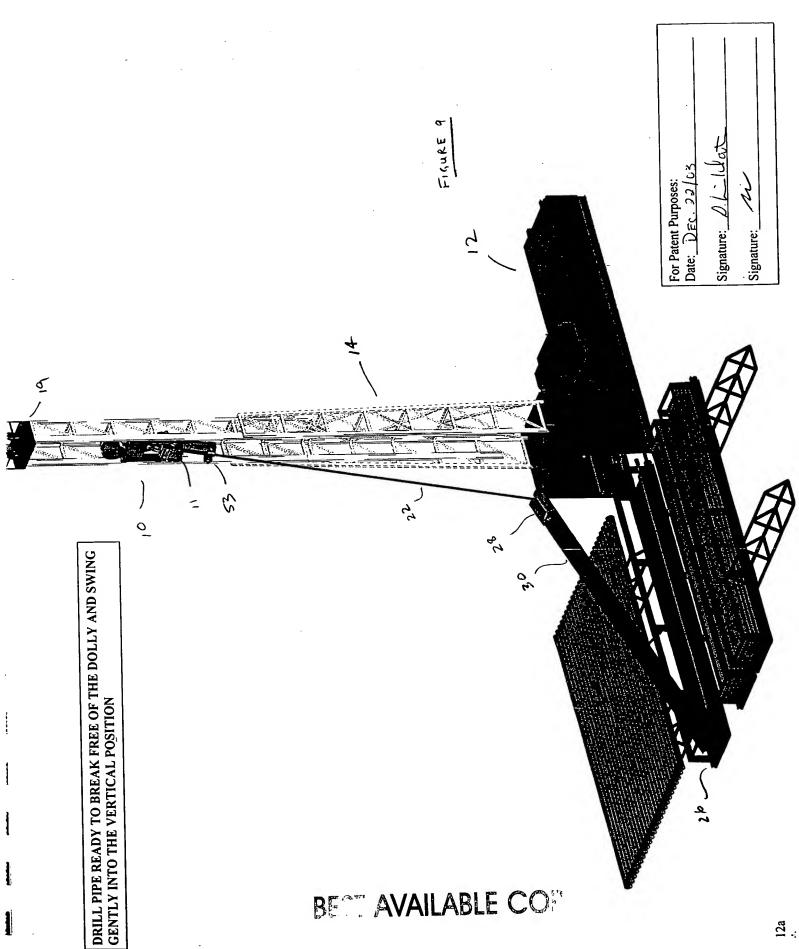
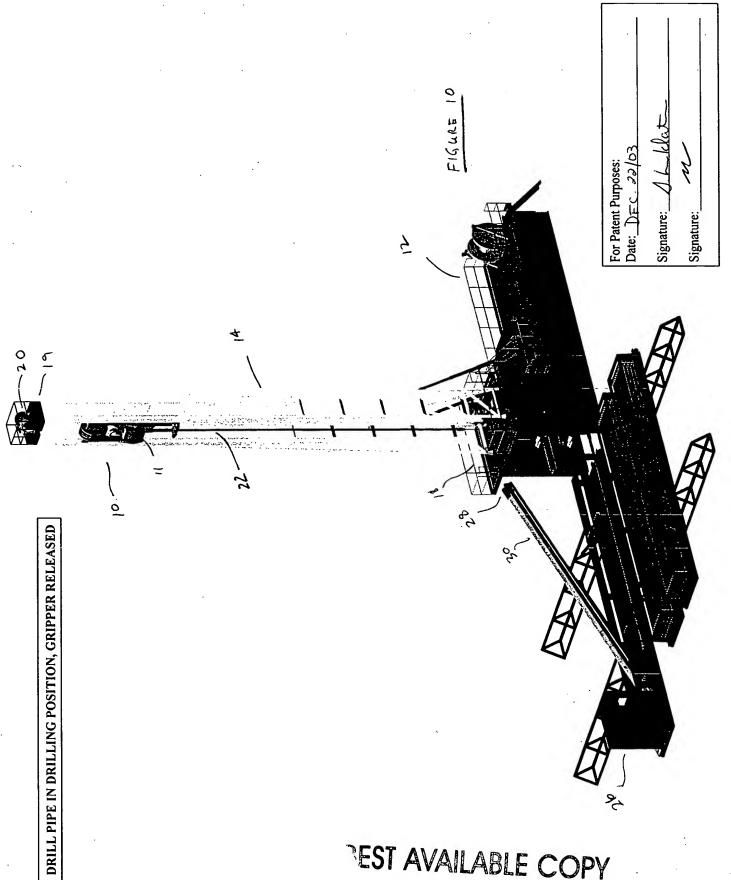


ST AVAILABLE COPY

GOING UP, DRAGGING THE PIPE WITH THE TOP DRIVE ARTICULATING RAMS SET TO THE FLOAT POSITION

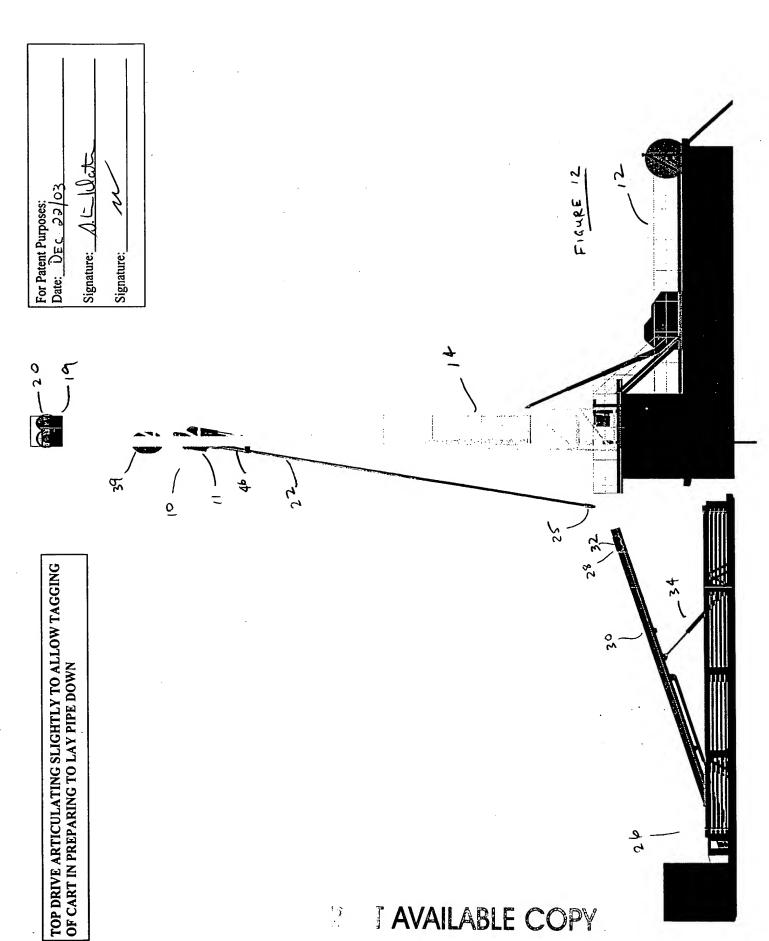
5

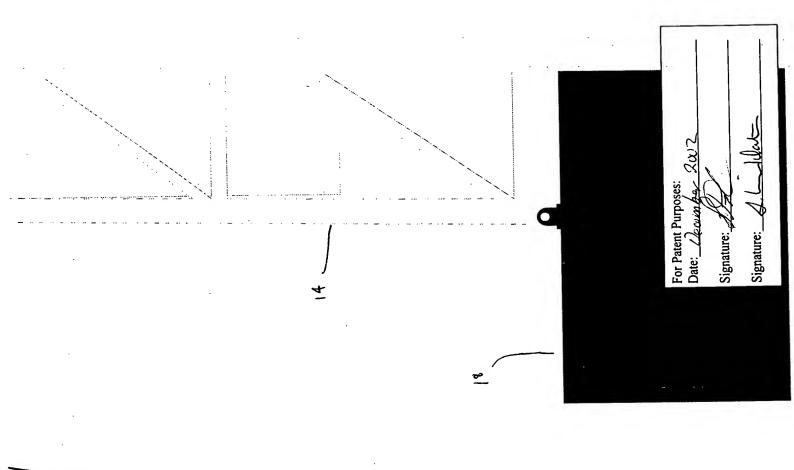




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FIGURE 1 For Patent Purposes: Date: Leavn Page Signature: Signature:\_ 27 COMING OUT OF THE HOLE TO LAY DOWN, OR TRIP POT AVAILABLE COPY

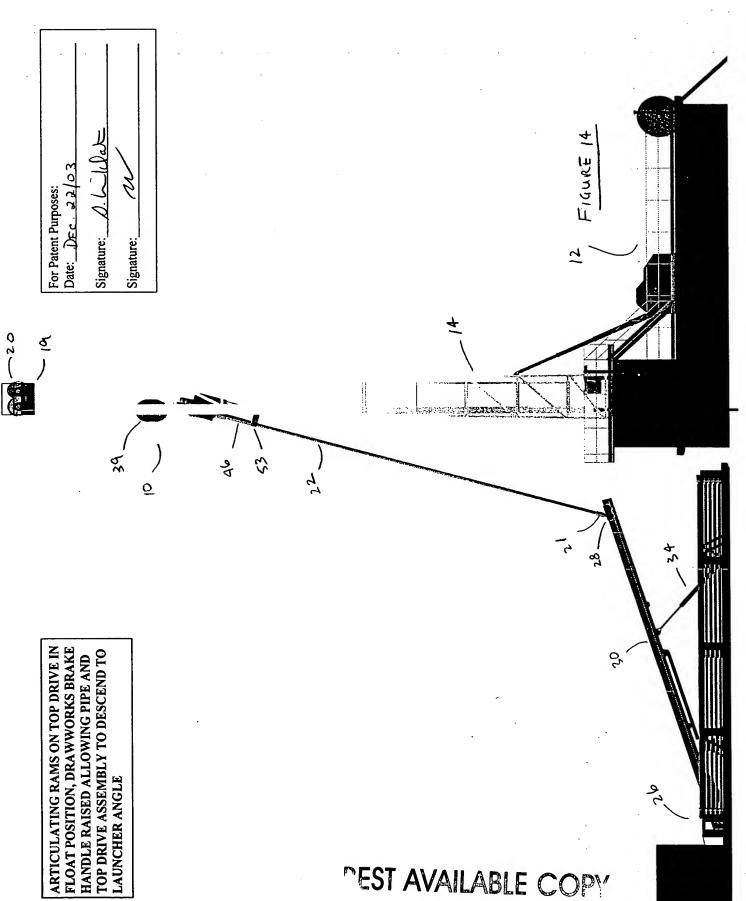


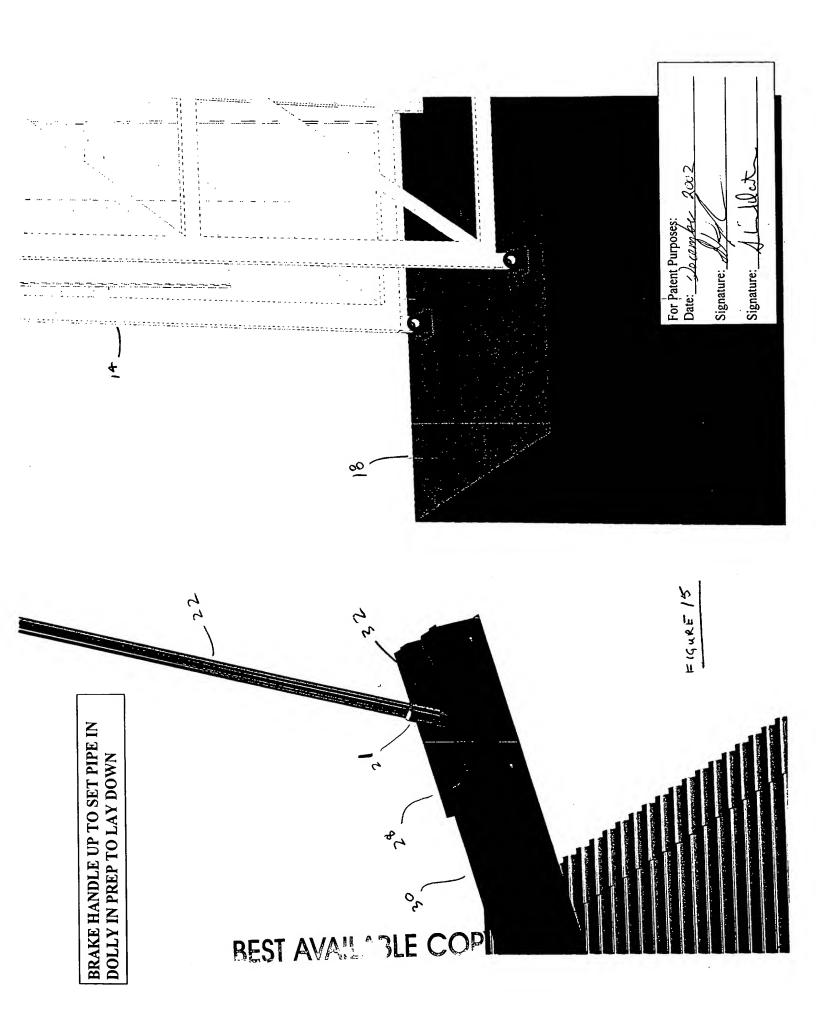


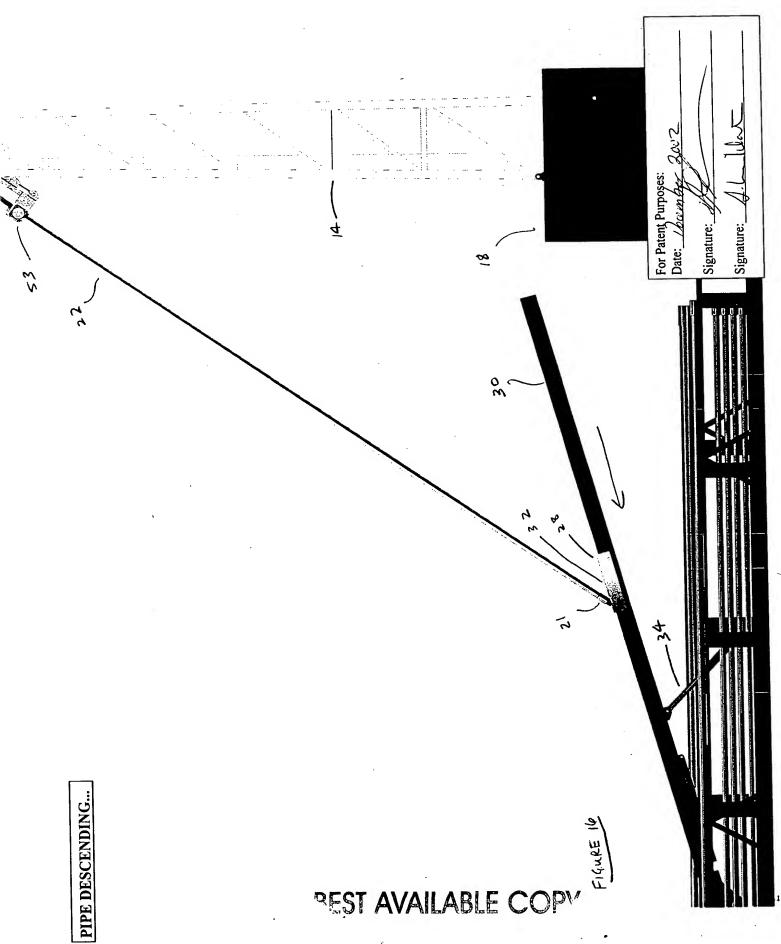
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FIGURE 13

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PIPE BEING LOWERED ONTO PIPE LAUNCHER TROUGH FOR PLACEMENT BACK INTO TUBS OR RACKS